

AMENDMENT NO. 3 DECEMBER 2018
TO
IS 7138 : 1973 SPECIFICATION STEEL TUBES FOR
FURNITURE PURPOSES

(Page 3, clause 2.1, line 2) — Substitute ‘IS 1387 : 1993 General requirements for the supply of metallurgical materials (*second revision*)’ for ‘IS 1387 : 1967†’.

(Page 3, Footnote†) — Delete.

(Page 4, clause 4.1.1) — Insert the following new clause after 4.1.1:

‘4.1.2 Weight per metre, based upon specified wall thickness, shall be determined by the following equation:

$$W = (D - t) \times t \times 0.024\,661\,5$$

where

W = weight of the pipe, in /kg/metre;

D = specified outside diameter, in millimetres; and

T = specified wall thickness, in millimetres.

NOTE — The calculated weight per metre to be rounded off to two decimal digits.’

(Page 5, clause 9.1, line 2) — Substitute ‘IS 1608 (Part 1) : 2018/ISO 6892-1 : 2016 Metallic materials — Tensile testing : Part 1 Method of test at room temperature (*fourth revision*)’ for ‘IS 1894 : 1962*’.

(Page 5, Footnote*) — Delete.

(Page 6, clause 9.2, line 1) — Substitute ‘IS 2329 : 2005/ISO 8491 : 1998 Metallic materials — Tube in full section) — Bend test (*second revision*)’ for ‘IS 2329 : 1963*’.

(Page 6, Footnote*) — Delete.

(Page 6, clause 9.3.1, line 2) — Substitute ‘IS 2335 : 2005/ISO 8493 : 1998 Metallic materials — Tube — Drift expanding test (*second revision*)’ for ‘IS 2335 : 1963†’.

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(Page 6, Footnote†) — Delete.

(Page 6, clause **9.3.2**, line 2) — Substitute ‘IS 2328 : 2018/ISO 8492 : 2013 Metallic materials — Tube — Flattening test (*third revision*)’ for ‘IS 2328 : 1963‡’.

(Page 6, Footnote‡) — Delete.

(Page 7, clause **11.2**, line 2) — Substitute ‘IS 4740 : 1979 Code of practice for packaging of steel tubes (*first revision*)’ for ‘IS 4740 : 1968’.

(Page 7, Footnote*) — Delete.

[Page 7, clause **12.2.1** (*see also Amendment No. 1*)] — Substitute the following for existing clause:

‘12.2.1 The use of standard mark is governed by the provisions of the *Bureau of Indian Standards Act*, 2016 and the Rules and Regulations made thereunder. The details of conditions under which the license for the use of standard mark may be granted to manufacturers or producer may be obtained from Bureau of Indian Standards.’